

Honey as Natural Sweetener in Lemon Ready-to-Serve Drink

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Abstract

The present study was conducted to prepare an acceptable ready-to-serve drink by ameliorating honey in lemon juice. Honey a natural sweetener highly nutritious; antioxidant rich and wholesome safe food can be used as substitute for table sugar especially in fruit beverages. Lemon fruit juice a rich source of vitamin C, minerals, carotene and distinct flavor, was utilized along with honey for the preparation of ready-to-serve lemon beverage and was analysed for different physico-chemical characteristics both in raw and processed forms. Honey contains significantly less non-reducing sugars (6.78%) as compared to table sugar (89.41%). The quality of honey can be judged by two indicative parameters i.e. hydroxymethyl furfural (HMF) and diastase activity. The hydroxymethylfurfural content recorded in mixed flora honey was 19.36 ppm which was well below the maximum acceptable limits. The quality characteristics of the ready-to-serve drink were evaluated for a period of six months under different storage conditions and showed that honey lemon RTS had significantly higher ascorbic acid content (26.66 mg 100 g⁻¹) and antioxidant activity (27%) than the sugar lemon RTS (ascorbic acid 23.34 mg 100 g⁻¹, antioxidant activity 22%) at fresh stage. Honey lemon RTS awarded with better sensory scores for colour, flavor, taste and overall acceptability over sugar lemon RTS even after storage of six months with minimal changes in its quality characteristics under refrigerated storage and no microbial growth. The natural ready-to-serve beverage made from completely natural ingredients is storage stable and can be commercialized as instant energy drink.

1. Introduction

Honey is a sweet, viscous liquid prepared by bees from nectar collected from plant nectaries and stored by them for food (White, 1975). It has been used since ancient times and has gained appreciation as the only concentrated form of sweetener available worldwide (FAO, 1996). Honey is a natural sweetener and its sweetness is due to fructose and glucose and has approximately the same sweetness as that of granulated sugar (www.honey.com). It is a natural biological product that comprises of simple sugars mainly glucose and fructose (70–80%), water (10–20%), and other minor constituents such as organic acids, mineral salts, vitamins, proteins, phenolic compounds and free amino acids (Ouchemoukh et al., 2007). Honey also serves as a source of natural antioxidants, which are effective in reducing the risk of heart disease, cancer, immune-system decline, cataract and different inflammatory processes (National Honey Board, 2003). Honey can also prevent

deteriorative oxidation reactions in foods such as enzymatic browning of fruit and vegetables (Chen et al., 2000), lipid oxidation in meat (Gheldof and Engeseth, 2002; McKibben and Engeseth, 2002; Nagai et al., 2006) and inhibit the growth of food borne pathogens and food spoilage organisms (Mundo et al., 2004; Taormina et al., 2001). It is liked by consumers for its nutraceutical value, characteristic flavour, sweetness, and texture (Subramanian et al., 2007). The processed honey can also be utilized as a replacement of table sugar, as it is a natural sweetening agent having nutritional quality, as table sugar (primarily sucrose) has been a part of the daily diet for hundreds of years, but research is now suggesting that more sugar intake can be detrimental to our health. In particular, excessive consumption of table sugars with high glycemic index (GI) has been shown to cause overeating and weight gain. So, this natural sweetening agent (honey) can be mixed with fruit juices or pulps for the preparation of some ready-



to-serve beverages.

Citrus fruits have attractive bright colour, appealing taste and flavor. Lemon fruit part of the citrus family contains fair amount of carbohydrates and minerals including calcium besides the presence of Cr, Zn, Fe, Mn, Cu and Mg (Gopalan et al., 2002) and is also effective in cholesterol reduction (Bhuiyan et al., 2012). Juice of lemon fruit is best known remedy for the treatment of scurvy and useful for rheumatism, dysentery, diarrhea, cough, cold and fever as it is a rich source of ascorbic acid. There is a great potential to use this fruit in value added products such as diet drinks. These types of citrus drinks are probably the most recognized and globally accepted fruit beverages (Nchez-moreno et al., 2003). However, sucrose is being used as the sweetening agents in these drinks which can increase the intake of empty calories.

Alternative sweeteners can avoid problems with dental decay and other health risks associated with the excessive consumption of caloric sweeteners, such as sucrose (Cardello and Damasio, 1997). In India, use of artificial and natural sweeteners is limited but being economical, these are helpful in controlling obesity and other potential diseases. A variety of artificial sweeteners are available in the market like, aspartame, cyclamate, sucralose, saccharin, and acesulfame-K (potassium salt of acesulfame) etc. These are the non-nutritive sweeteners which are not metabolized by the body and do not contribute any energy or calories to the diet but their use is restricted because of certain health hazards (American Dietary Association, 2004). However, nutritive natural sweeteners like honey can replace artificial sweeteners in the energy diet drinks with health safety. The home made lemon honey beverage has a short storage life and needs to be freshly prepared every time for consumption, keeping in view the health benefits of this beverage, the present study was conducted to make product more acceptable and as an instant energy drink with natural contents in ready-to-use form.

2. Materials and Methods

The study was conducted in the year 2011-2013 in the Department of Food Science and Technology, Dr. Y.S. Parmar University of Horticulture and Forestry, Solan 173230, Himachal Pradesh. The lemon RTS beverage was prepared according to FPO specifications (1955). Fresh squeezed lemon juice was ameliorated with different sweetening agents (honey and table sugar) to prepare lemon RTS. The prepared lemon RTS beverage were packed in 200 ml sterilized glass bottles, corked and processed at standardized processing temperature for honey (77 °C) for 30 min. The final product was stored for six months at two different temperatures viz., room temperature (13-27 °C and 44.5-81.0% RH) and refrigerated temperature (4-7 °C and 73% RH). Total soluble solids (TSS) was measured using Erma hand Refractometer and expressed as degree Brix

(°B), AOAC (2000). The moisture content was determined by oven drying method as given by Ranganna, 2007. The titratable acidity was estimated by the standard method (AOAC, 2000). The sugars were estimated by the method given by Lane and Enon, 1923. HMF was determined by Luh, Leonard and Marsh's (1948) method as reported by Ranganna, 2007. Non-enzymatic browning was recorded by measuring the optical density of alcoholic extracts of centrifuged samples (2000 rpm) at 440 nm by spectrophotometer (Model Shimadzu, Japan) using 60% ethanol as blank (Ranganna, 2007). Total acidity (free acidity+lactone) was determined by titrimetric method prescribed by AOAC, 2000. Fructose-glucose ratio was determined according to the method given by GOI, 2005. Quantitative analysis of antioxidant compounds was also evaluated like ascorbic acid content was determined as per standard AOAC method using 2, 6-dichlorophenol indophenol dye, the amounts of total phenolics in the beverages were determined with the Folin-Ciocalteu reagent according to the method of Bray and Thorpe (1954) using catechol as a standard.

Antioxidant activity (Free radical scavenging activity) was measured as per the method of Brand-Williams et al. (1995). DPPH (2, 2-diphenyl-1-picrylhydrazyl) was used as a source of free radical. A quantity of 3.9 ml of 6×10^{-5} mol L⁻¹ DPPH in methanol was put into a cuvette with 0.1 ml of sample extract and the absorbance was measured at 515 nm after 30 min. Methanol was used as blank. Antioxidant activity was calculated using following equation:

$$\text{Where, Antioxidant activity (\%)} = \frac{\text{Ab(B)} - \text{Ab(S)}}{\text{Ab(B)}} \times 100$$

Ab (B)=Absorbance of blank, Ab (S)=Absorbance of sample

Sensory evaluation of lemon RTS were conducted before and during storage on the basis of colour/appearance, flavour/aroma, body, taste and overall acceptability on a 9 point hedonic scale according to the method of Amerine et al., 1965. Results were expressed as mean values±standard deviations. Each analysis assay was done three times from the same sample to determine reproducibility.

3. Results and Discussion

Table 1 shows the physico-chemical analysis of mixed floral honey, table sugar and lemon fruit. The honey used for the preparation of honey lemon RTS had total soluble solids of 77 °B, which was less than the observations of Kaushik et al., 1993 and the table sugar had a TSS of 94%. The total acids and pH of mixed floral honey was 4.37 m.e. 100 g⁻¹ and 3.39 respectively, which were well within the range as recorded by Singh et al. (1988) and Kaushik et al. (1993). Honey contains significantly less non-reducing sugars (6.78%) where as table sugar contains high content of non-reducing sugars (89.41%). Mishra (1995) recorded the total sugars and non-reducing sugars of mixed floral honey; these were near to the values



Table 1: Physico-chemical characteristics of sweetening agents (mixed flora honey, table sugar and lemon fruit)

Parameters	Mixed flora honey*	Table sugar*	Lemon fruit*
Total soluble solids, °B	77.0±0.019	94.0±1.15	7.85±0.15
Free acid, m.eq. 100 g ⁻¹	3.52±0.07	-	-
Lactone, m.eq. 100 g ⁻¹	0.85±0.04	-	-
Total acid, m.eq. 100 g ⁻¹	4.37±1.21	-	-
Titrateable acidity, %	-	-	5.02±0.2
pH	3.39±0.56	6.08±0.83	2.40±0.03
Reducing sugars, %	65.44±1.42	4.48±0.76	1.59±0.01
Non-reducing sugars, %	6.78±0.36	89.41±1.24	0.4±0.011
Total sugars, %	72.22±1.03	93.79±1.82	2.08±0.1
Moisture, %	16.79±1.02	3.40±0.15	89.00±1.5
Total solids, %	83.21±1.32	96.60±1.13	11.00±0.05
Ash, %	0.12±0.01	0.07±0.02	0.3±0.001
Sulphur dioxide, ppm	-	19.7±1.01	-
Hydroxymethylfurfural, ppm	19.36±1.27	-	-
Fructose, %	39.19±0.93	-	0.6±0.001
Glucose, %	30.25±0.07	-	0.8±0.005
Fructose: glucose ratio	1.16±0.02	-	0.75±0.01

recorded in the investigation. The indicative parameter for freshness of honey is determined by hydroxymethylfurfural which was observed to be 19.36 ppm and was higher than the observations of Bulut and Kilic, 2009 but well below the maximum acceptable limit. The fructose and glucose content in mixed floral honey recorded was 39.19% and 30.25% respectively and was in the same range as observed by Poncini and Winner, 1987; Singh, 1994; Singh et al. (1988).

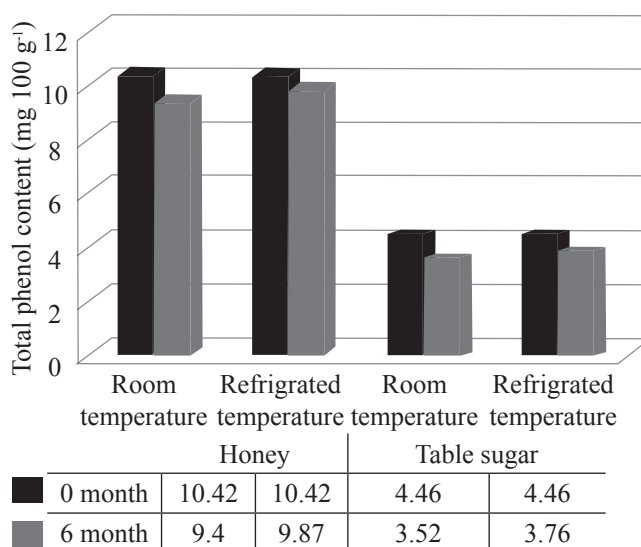
The lemon juice utilized for the preparation of lemon RTS was analysed for different physico-chemical characteristics. The total soluble solids were found to be 7.85 °B with the acidity and ascorbic acid of 5.02% and 36.12 mg 100g⁻¹ respectively. However, the lemon fruit has a low amount of glucose (0.80%) and fructose (0.6%).

The total soluble solids of honey and sugar based lemon ready-to-serve (RTS) was 15 °B and acidity of 0.3% which was in accordance with the FSSAI standards (Table 2). The ascorbic acid content was significantly higher in honey based lemon RTS (26.66 mg 100 g⁻¹) than the sugar based lemon RTS (23.34 mg 100 g⁻¹), as reported by Bogdanov (2008) as honey contains ascorbic acid and was also observed by Lakhanpal (2010) in honey based fruit nectars. The phenol content of honey based lemon RTS and sugar based RTS was 10.45 and 4.46 mg

100 g⁻¹ respectively (Figure 1) which together with ascorbic acid contributes to the antioxidant activity. The higher phenolic content of honey based RTS was due to the presence of phenols in honey (Saxena et al., 2010), which might be due to the multi floral nectars collected by the honeybees. However, the antioxidant activity was 27% in honey based RTS and 22% in sugar based RTS (Figure 2) as the honey has high antioxidant activity. The non-reducing sugars mainly sucrose was lower in honey based lemon RTS which leads to lower Glycemic index in honey (Saxena et al., 2010) (Figure 3) and can be considered as a drink for diabetic people. The non-enzymatic browning was higher in honey lemon RTS which might be due to the development of HMF content of honey. The sensory scores reveal that the honey lemon RTS had higher scores for colour, flavor, taste and overall acceptability at fresh stage (Figure 4) as compared to the stored samples (Figure 5).

Table 2: Quality characteristics of lemon Ready-to-serve beverage at fresh stage

Parameters	Honey lemon RTS	Sugar lemon RTS	CD (p=0.05)
TSS, °B	15.17	15.17	0.65
Acidity, %	0.43	0.41	0.05
Ascorbic acid, mg 100 g ⁻¹	26.66	23.34	0.44
Reducing sugars, %	13.22	9.52	0.10
Total sugars, %	14.73	14.79	0.09
Non enzymatic browning	0.19	0.07	0.01
TPC, log cfu g ⁻¹	NF*	NF	

Figure 1: Effect of storage on total phenol (mg 100 g⁻¹) of honey and sugar based lemon beverage

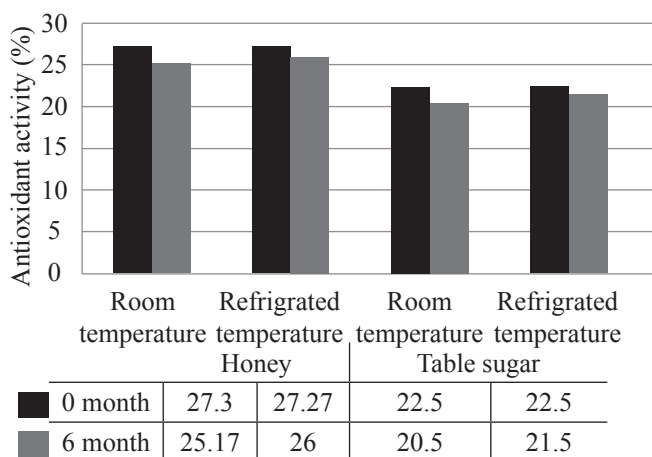


Figure 2: Effect of storage on Antioxidant activity (%) of honey and sugar based lemon beverage

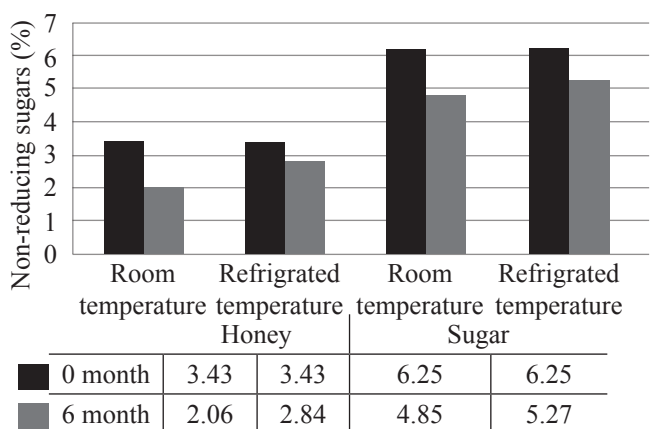


Figure 3: Effect of storage on non-reducing sugars (%) of honey and sugar based lemon beverage

The sugar and honey based RTS were stored for a period of six months, under two different storage conditions i.e. refrigerated and room temperature. It was observed that samples kept under

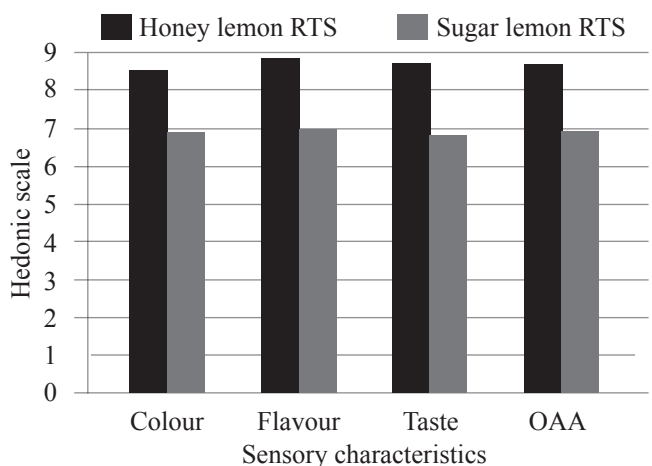


Figure 4: Effect of sweetening agents on the sensory quality of honey and sugar lemon RTS

refrigerated conditions had non-significant changes in the physico-chemical (Table 3 and 4) and sensory characteristics (Figure 4 and 5), however under room temperature also this honey based health drink could be successfully stored for a period of six months with no microbial growth.

The sensory scores reveal that the honey lemon RTS had higher scores for colour, flavor, taste and overall acceptability, similar to the results of Lakhanpal, 2010 for honey based fruit nectars. The sugar and honey based lemon RTS were successfully

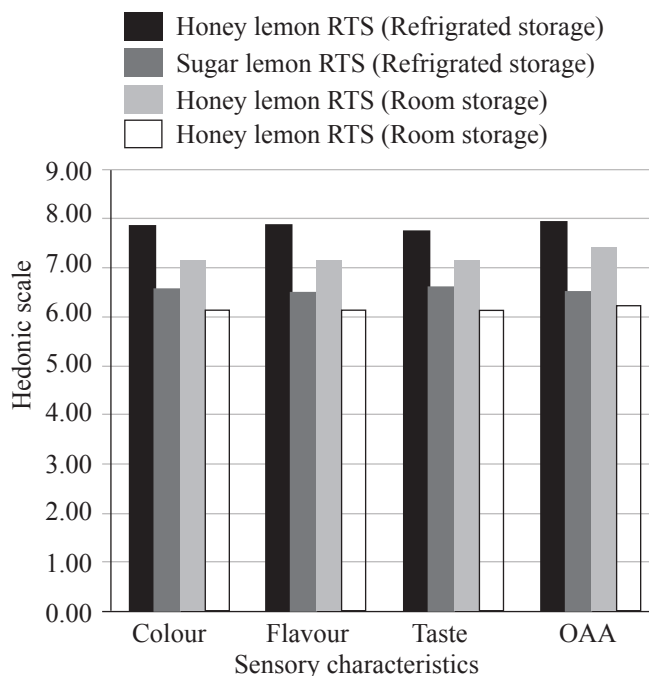


Figure 5: Effect of sweetening agents on the sensory quality of honey and sugar lemon RTS after six months of storage

Table 3: Effect of storage on the quality parameters of honey lemon ready-to-serve beverage

Parameters	Honey lemon RTS	After six months storage		CD ($p=0.05$)
		Room temp	Ref. temp	
TSS, °B	15.17	14.00	14.60	0.04
Acidity, %	0.43	0.39	0.41	0.001
Ascorbic acid, mg 100 g ⁻¹	26.66	17.34	20.23	0.09
Reducing sugars, %	13.22	10.04	11.46	0.71
Total sugars, %	14.73	12.81	13.34	0.01
Non enzymatic browning	0.19	0.310	0.215	0.002
TPC, log cfu g ⁻¹	NF*	NF	NF	

*NF = Not found

Table 4: Effect of storage on the quality parameters of sugar lemon ready-to-serve beverage

Parameters	Sugar lemon RTS	After six months storage		CD ($p=0.05$)
		Room temp	Ref. temp	
TSS, OB	15.17	14.78	15.01	0.11
Acidity, %	0.43	0.37	0.38	0.0001
Ascorbic acid, mg 100 g ⁻¹	23.34	18.88	20.97	0.06
Reducing sugars, %	9.52	7.41	8.08	0.07
Total sugars, %	14.79	12.19	12.92	0.13
Non enzymatic browning	0.070	0.130	0.103	0.002
TPC, log cfu g ⁻¹	NF*	NF	NF	

stored for a period of six months, under two different storage conditions i.e. refrigerated and room temperature.

4. Conclusion

On the basis of physico-chemical, shelf-life and sensory analysis of honey lemon RTS, it can be an excellent substitute for the other sugar based or carbonated drinks available in the market as it is made from completely natural ingredients with no artificial sweetener, flavor or colour. As the consumers are more concerned about their health, higher amount of ascorbic acid and phenols contribute for better antioxidant activity than the traditional ready-to-serve beverages. Thus, it can be concluded that this drink can be commercialized in ready-to-serve form as it can serve as a source of instant energy with low glycemic index.

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